

## Hestia doors - Technical specifications



### Milano Series (ML)



Item	Specifications	Materials & notes
<b>Door Frame</b>		
Door frame	37*100 / 37*125mm	laminated solid wood
Frame expansion plate	15mm	mdf board
Architrave trim vertical	cm=80mm, ce, cel=90mm	mdf + basswood
Architrave trim horizontal	kg, kf, kp, ks	mdf + basswood
Frame finish	0.3mm wood veneers or water-based paints	coated in chosen finishings
Hinge	concealed hinge 2 per set	if opening h>2200mm or w>1000mm 3 per set
Rubber gasket	12*6mm	Clear, brown or black (non-elastic)
Frame adjustability	20mm	
Wall thickness	minimum 80mm	
<b>Door leaf</b>		
Standard type	42mm flush panel S-type	-perimetric structure in laminated wood -environmentally-friendly resin-bounded honeycombe core -covered with mdf board
Finish	in wood veneer or water-based paints coated with chosen finishings	
Other available type	Glazed, line design or patterned veneer	G1-G11, H1-H5, E1-E5
Leaf standard size	2032 x 813mm	
Leaf width calculation	Finished opening width - 74mm	
Leaf height calculation	Finished opening height - 43mm	
Maximum leaf height	2300mm	
Maximum leaf width	1000mm	
<b>Opening requirements</b>		
Wall buttress	sides > 120mm, top > 120~260mm	
Floor joint	21mm	from inner edge of opening toward centre
<b>Supply</b>		
Lead time	10 - 12 weeks	from acceptance of quote and confirmation of sizes
Installation	R 400.00 per set	
Guarantee	2-years	against manufacturer's faults & defects